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legends of treasure island cartoon with urdu dubbing. remain onlengkap legends of treasure island cartoon with urdu dubbing kali ini. download islamic calligraphy books holy Quran urdu news in englishThe present invention relates to a method for producing, by injection molding, a hollow article having two hollow parts which are joined together, a hollow article produced by this production method and an injection molding apparatus used in this production method. Two injection molded parts are frequently joined together by butt welds, T-joints and the like to form a hollow article. This method is satisfactory insofar as it can produce a hollow article stably. However, in the case of a thin, hollow article such as a hollow metallic container, the weight of the hollow article is reduced so much if its thickness is reduced. In addition, the load of a portion where the two parts are joined together is also reduced, so that a problem arises that there is a possibility that the durability of the joined portion is reduced. It is accordingly an object of the present invention to provide a method for producing a hollow article that can form a hollow article with a high reliability of durability as compared with the conventional method. In the prior art of the present invention, there is provided a method for producing a hollow article by molding resin by injection molding. Two injection molded parts are joined together to form a hollow article, and the hollow article thus formed is injected with molten resin under a pressure for a further joining. In the case of this method, when the hollow article is formed, joining of the two injection molded parts is not effected by but is effected by molten resin being injected into a gap therebetween, so that there is no need for joining of the parts by bolts and the like. The present inventor has studied this method and has found out that the joining of the injection molded parts is weak, so that a reliability of durability is remarkably reduced. The present inventor has pursued the reason for this failure of reliability of durability and has found out that a gap is formed between the surfaces of the injection molded parts in the hollow article produced by this method, and the hollow article thus formed is expanded in the transverse direction of the injection molded parts. The present inventor has also found out that this expansion is caused by the flow of the melted resin in the hollow article in a state in which the flow of the molten resin is caused by a pressure for further joining due to the injection of the molten c6a93da74d

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